

20.09.2004

CLAIMS

(96)

1. A method for fabricating a supporting assembly (6)
for a lock (2) of a motor vehicle, said lock (2)
5 comprising a plurality of mobile members (15, 16, 22,
27, 28) hinged to corresponding pins (17, 18), and said
supporting assembly (6) comprising a shell (7) made of
plastic material, which defines a housing (10) for at
least one part of said mobile members (15, 16) of said
10 lock (2), and at least one metal element (8), which
supports at least a part of said pins (17, 18); the
method comprising the step of co-moulding said shell (7)
made of plastic material on said metal element (8), and
being characterized by comprising the further step of
15 co-moulding a seal gasket (43) on an edge (42) of said
shell (7) made of plastic material, in the same moulding
station in which the step of co-moulding said shell (7)
on said metal element (8) is performed.

2. A method according to Claim 1, characterized in
20 that said lock (2) comprises an actuating assembly (5),
of a mechanical type, which can be connected to manual-
control elements associated to the door of the vehicle
and which is designed to interact with said mobile
members (15, 16) for controlling release of said mobile
25 members (15, 16) from a lock striker (3); the method
comprising the further step of inserting a pin (51) of

said actuating assembly (5) in the die in which said shell (7) is moulded, so that said pin (51) of said actuating assembly (5) remains englobed in said shell (7).

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